

# Don't Be Puzzled

We Are The Solution



**IWCI**

INTEGRATED WOOD COMPONENTS INC.

791 Airport Road, P.O. Box 145, Deposit, NY 13754 Phone: 607-467-1739 Fax: 607-467-2035

[www.integratedwoodcomponents.com](http://www.integratedwoodcomponents.com)



# Quality Wood Components

Integrated Wood Components Inc. (IWCI) can provide many services for you, our customer. In addition to laminating, we can paint and print, cut, rout, tenon, drill, slot, shape, bevel or bore almost any kind of panel you desire. Hardboard, industrial particle board, medium density fiberboard, and imported and domestic hardwood plywood are just some of the materials we work with on an ongoing basis. We can offer our Pack Out Line for assembled or knockdown units. We can also include other manufacturer's components to provide you with a completed unit from start to finish. We are your solution!

## A Few Of Our Services Include:

### Design Assistance

Our engineers, utilizing CAD/CAM technology and 3-D imaging software, can provide you with any design solutions you may require. We will make sure that you end up with a complete design package based on your needs.

### Paint & Print

Our DuBois flat-line finishing process can base coat, prime, print and topcoat a variety of products up to 4' widths or cut to size. Rotogravure cylinders allow us to print many different patterns. Silk screening and graphics are also produced in house.

### Slat Wall

Our high volume slat wall machine can manufacture 3", 6", and 12" o.c. product in 4' widths and 4' through 12' lengths. Any orders needing 5' widths can be produced using our Shoda router.

IWCI can manufacture high end slat wall in any configuration. We take pride in providing you with competitively priced commodity items.

### 3D Thermofoil Components & Doors

Our state of the art thermofoil machinery can produce several thermofoil finishes and profiles. Custom designed components are available with unlimited aesthetically pleasing color selections.

### Sourcing

No one company can do everything on it's own, so we have established reliable sources to provide wire, steel, plastics, acrylics and boxes, just to name a few, in order to make IWCI the obvious choice for your product solutions.

### Trucking and Delivery

Our company owned fleet enables us to provide superior delivery services all across the Northeast. Our courteous and professional drivers understand the value of on time and efficient deliveries. We deliver customer satisfaction!

IWCI consistently delivers high quality products and services through attention to detail and use of sophisticated machinery in an integrated manufacturing process.

## Our Equipment Includes:

### Laminator

Our Harlan can laminate 23 gram to 100 gram melamine top coated paper (in up to 5' wide sheets). It can also foil 2.5 mil to 12 mil. vinyl (in up to 5' wide sheets). Sub straights from 1/10" through to 2" thick can be used. IWCI has a huge selection of different styles and colors of laminates in stock at all times.

### Fabrication

#### 3 CNC Holzma Panel Saws

- 1 angular (twin beams) 8' x 12' max. sheet size, 6" book height.
- 1 front loading 5' x 12', 4 1/2" book height.
- 1 rear loading 5' x 12', 4 1/2" book height.

#### 3 Shoda 8 head CNC router

- (CAD/CAM loaded) with 2 - 5' x 8' tables, 4 router heads, 4 piggy back heads.

#### 4 Biesse Machining Centers

- 32mm point to point milling machine (CAD/CAM loaded) with 2 - 4' x 5' tables (can accommodate up to 1 pc. 4' x 10'), router head, 31 (face) line boring spindles, 10 horizontal boring, 1 saw blade.
- 1 CNC Biesse 18 - 32 mm point to point milling machine (CAD/CAM loaded) with 2 - 40" x 32" tables, router head, 12 (face) line boring spindles, 4 horizontal boring, 1 saw blade.

#### 4 Edge Banders

- 1 straight - line single sided Homag
- 1 straight - line single sided Brandt
- 2 serpentine/contour single sided Olympic edge band PVC, paper, real veneer and solid wood, 1/4" capacity from 9/32" up to 1 9/16" thick, angle band up to 12 degrees.

#### 4 Edge Foilers

- 2 Fletcher 1-side with 3" min. width, 3" min. length
- 2 Fletcher 2-sided with 7" min. width, 10" min. length

#### 2 Double End Tenoners

- Capacity 11" to 13' wide

#### 3 Gang Rip Saws

- One adjusts from 3/8" to 12" max. width
- Two adjust from 1/2" to 62" max. width

#### Several 32mm Boring Machines

- 23 heads - vertical or horizontal

#### Italpresse Thermofoil Press

Membrane and membraneless double shuttle, 4' x 8' press with 4" deep 3-D capacity. Ability to shape and rout and 3-D press any colors or sizes up to 4' x 8'.

#### Packout Equipment

- Lan-ringer pack line
- 2 Assembly and Packout lines

#### Other Assorted Equipment:

- Shapers
- Band saws
- Toe - notch machine
- Drill presses
- Cut off, radial arm and table saws
- Hinge boring machines
- Bead-board groover



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